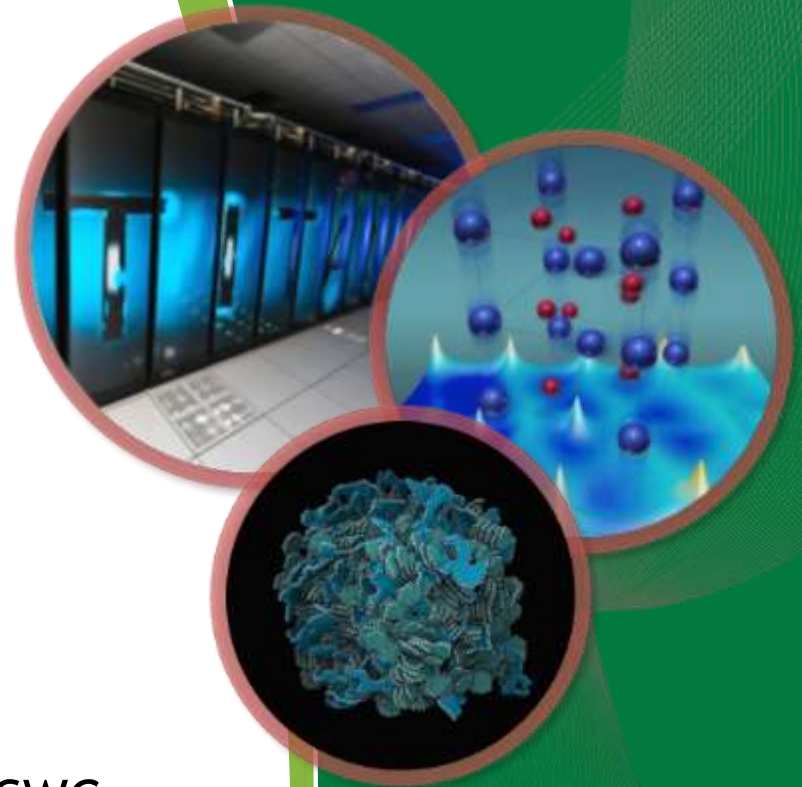


# HPC Data Center Cooling Design Considerations

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HPC Mechanical Systems  
Modernization Project Office  
Oak Ridge National Laboratory

+

Infrastructure Co-Lead for the EEHPCWG  
Corresponding Member of ASHRAE TC9.9



# Data Center Efficiency

**Today's discussion will cover:**

- 1) ASHRAE Activities**
- 2) Fundamentals of the design of data centers**
- 3) Typical Equipment involved in cooling Data Centers**
- 4) Best Practices/Lessons Learned**
- 5) Summit Design Overview**

# ASHRAE – TC9.9 Activities

- Meetings cover – Website, Handbook updates, Programs, Research (High Humidity, CFD, and DC Energy Modeling), Liaison Reports, and new/updated publications
- Subgroups for data center energy calculations
  - Data center zone/space, air flow, solution/simulation model
  - Prototype correlation based data center HVAC systems spreadsheet model based on Comnet
  - Prototype TC 4.7 secondary and primary toolkit spreadsheet model using callable Fortran from Excel

## » Whitepapers

### Thermal Management

Note: The 2011 Thermal Guidelines (air and liquid cooled whitepapers) have been superseded by the 3<sup>rd</sup> Edition (2012) of the Thermal Guidelines for Data Processing Environments Book. It can be purchased at the ASHRAE bookstore [here](#).

[2016 ASHRAE Data Center Power Equipment Thermal Guidelines and Best Practices](#)

[2013 ASHRAE Networking Thermal Guidelines](#)

[2012 ASHRAE IT Equipment Thermal Management and Controls](#)

[2008 ASHRAE Environmental Guidelines for Datacom Equipment - Extended Environmental Envelope](#)

[Clarification to ASHRAE Thermal Guidelines](#)

### Gaseous and Particulate Contamination Guidelines

[2011 ASHRAE Gaseous and Particulate Contamination Guidelines For Data Centers](#)

[2009 ASHRAE Contamination Guidelines for Data Centers \(English\)](#)

[2009 ASHRAE Contamination Guidelines for Data Centers \(Spanish\)](#)

[2009 ASHRAE Contamination Guidelines for Data Centers \(Chinese\)](#)

### Programs and Journal Articles Lists

[TC 9.9 Programs List \(Current Through August 2013\)](#)

[TC 9.9 Journal Articles List \(Current Through August 2013\)](#)

### ASHRAE Standard 90.1

[PDF 2011 Standard 90.1-2010 Applicability to Datacom](#)

### Data Center Storage Equipment

[Data Center Storage Equipment Whitepaper](#)

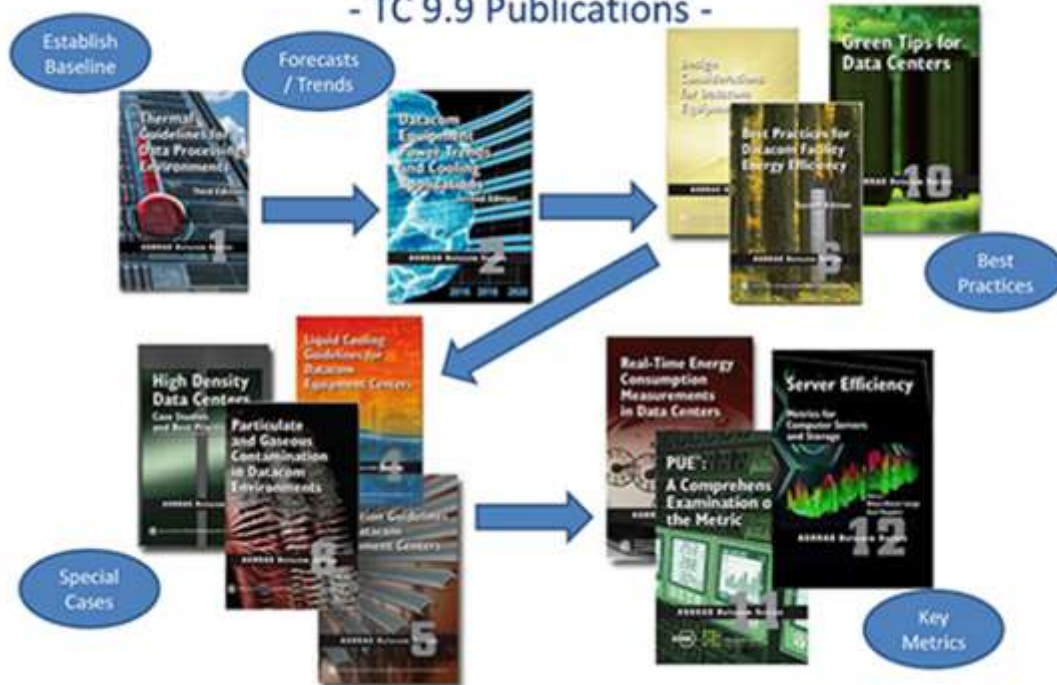
# ASHRAE

## • ASHRAE TC 9.9 – Mission Critical Facilities, Data Centers, Technology Spaces and Electronic Equipment

- TC 9.9 is concerned with all aspects of mission critical facilities, technology spaces, and electronic equipment/systems. This includes data centers, computer rooms/closets, server rooms, raised floor environments, high-density loads, emergency network operations centers, telecom facilities, communications rooms/closets, and electronic equipment rooms/closets.

### A Roadmap for Improving Data Center Energy Efficiency

- TC 9.9 Publications -



## HVAC Applications Handbook

CHAPTER 19

### DATA CENTERS AND TELECOMMUNICATION FACILITIES

<a href="#">ENERGY EFFICIENCY RATING</a> .....	19.1	<a href="#">Datacenter Equipment Components</a> .....	19.7
<a href="#">ELECTRONIC EQUIPMENT POWER TRENDS AND ESTABLISHMENT OF WORKLOADS</a> .....	19.2	<a href="#">Datacenter Environments</a> .....	19.8
<a href="#">Datacenter Equipment Workload</a> .....	19.3	<a href="#">General Considerations</a> .....	19.9
<a href="#">Datacenter Equipment Workload</a> .....	19.3	<a href="#">Air Cooling</a> .....	19.11
<a href="#">Datacenter Equipment Workload</a> .....	19.3	<a href="#">Liquid Cooling</a> .....	19.13
<a href="#">Datacenter Equipment Workload</a> .....	19.3	<a href="#">Energy Efficiency</a> .....	19.14

**D**ATA centers and telecommunication facilities are significantly different than most other facilities:

- Occupants of most facilities are people; the occupants in these facilities are software applications.
- Load is more volatile and transient since software additions and changes can happen so rapidly.
- Computer hardware is the major equipment and equipment upgrades are often measured in months rather than years. This results in upgrade/life cycle mismatches between hardware and facility power/cooling.
- Often data centers have a connected power/cooling load density 10 times or more that of a typical office building.

The telecommunication industry is rapidly changing from predominantly regulated land lines to wireless technology that uses the same communications protocol (Internet Protocol or IP) as the data center industry. As a result, data centers and telecommunication facilities are converging. TC 9.9 uses the term "datacenter" to include both data centers and telecommunication facilities. This chapter provides some basic information about datacenter facilities and where to find additional information.

Datacenter facilities' main requirements are space, power, cooling, and networking. Often, these are treated as services, and each service can have a service-level agreement (SLA). Because of the high

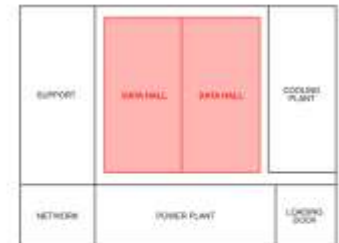
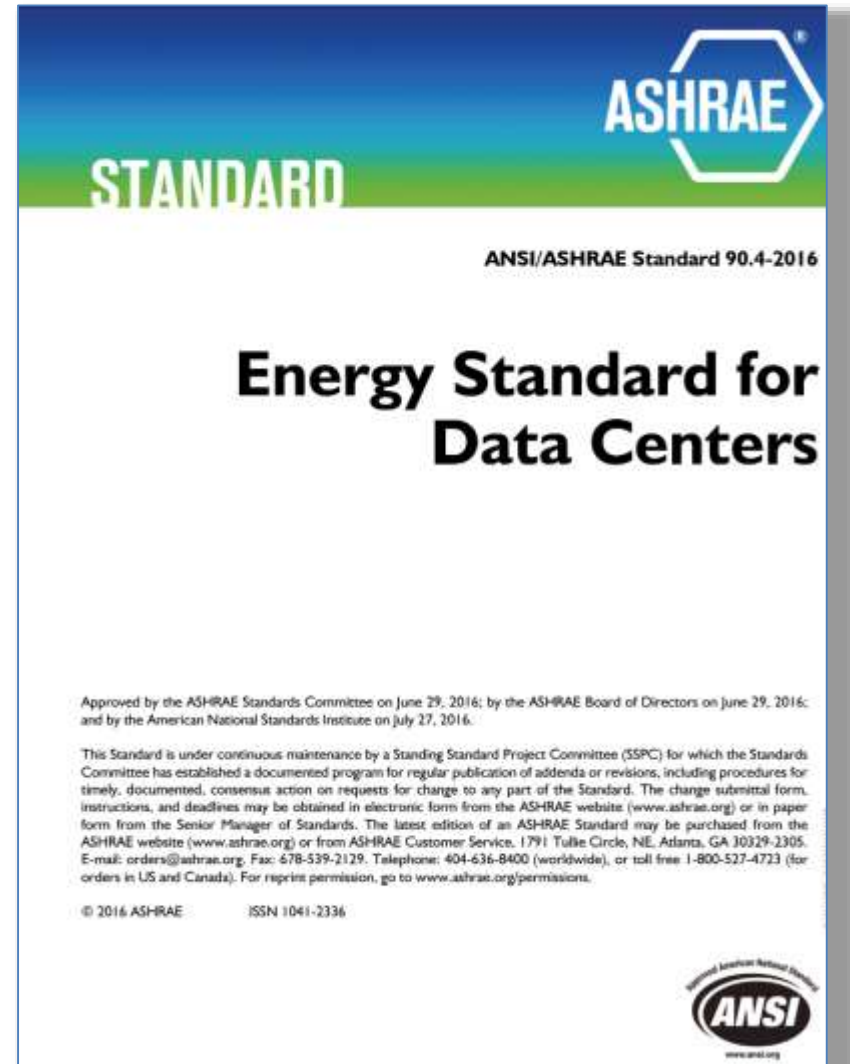


Fig. 1 Typical Datacom Facility Space Plan

#### 1. USEFUL DATACOM RESOURCES

# ASHRAE – 90.4 Approved/Published

- ASHRAE 90.4 – Energy Standard for Data Centers
- Data Center – a room or building, or portions thereof, including computer rooms being served by the data center systems, serving a total ITE load greater than 10 kW and 20 W/ft<sup>2</sup> (215 W/m<sup>2</sup>) of conditioned floor area.
- Performance Based
  - Mechanical and Electrical
  - Trade-off Method
- Compliance requires calculations at 100% and 50% of the design ITE load.
- Refers to 90.1 for envelope, lighting, service water heating, and equip. eff.





# Data Center Efficiency

## According to DOE

- How many data centers are in the U.S.?
  - ~3,000,000
  - ~1 for every 100 people
  - Spread all over the country
- What is a data center? – depends on who you ask...
  - A repository (closet, room, floor, or building) for the storage, management, and dissemination of data and information. Data centers house computing systems and associated components, such as telecommunications and storage systems.
- Why does it matter?
  - In 2014, U.S. data centers consumed ~70 billion kWh, or about 1.8% of total US electrical consumption. **The number of data centers is growing and total energy use is expected to grow 4% from 2014-2020.** (Source: Lawrence Berkley National Laboratory).



# Data Centers and Mechanical Efficiency

- Measures of Efficiency
  - kW/ton, kW/cfm, etc.
- Technologies (Inherent Efficiencies)
  - Within the Data Center
    - Humidity Control
    - Air Cooling
      - » Perimeter
      - » In-row
      - » Cabinet Based
      - » Air Side Economizers
    - Liquid Cooling
  - Central Energy Plants
    - Air Cooled
    - Water Cooled
    - Water Side Economizers





# Data Center Efficiency

## What impacts efficiency in data centers?

- **Electrical**
  - Individual component/equipment efficiency
  - System efficiency
- **Mechanical**
  - **Individual component/equipment efficiency**
  - **System efficiency**
    - **Controls**
- **IT**
  - Individual component/equipment efficiency
    - Energy Star
  - System efficiency
    - Policy
    - Virtualization
    - Cloud

# Data Center Efficiency

## Measures of Efficiency

- It's how much do you have to put in compared to what you get out
- Power Usage Effectiveness (PUE) ratio of total data center energy consumed annually to the total IT energy consumed annually. **Lower the better.**

$$\text{PUE} = (\text{E}_{\text{FACILITY}} + \text{E}_{\text{IT}}) / \text{E}_{\text{IT}}$$

$\text{E}_{\text{FACILITY}}$  = Energy consumed by the IT supporting systems annually

$\text{E}_{\text{IT}}$  = Energy consumed by the IT equipment annually

**2.0 Standard, 1.4 Good, 1.1 Better, 1.0 Best**

**1/PUE=DCiE (Data Center Infrastructure Efficiency)**

# Data Center Efficiency

## Measures of Efficiency

- It's how much do you have to put in compared to what you get out
- kW/ton – commonly used in cooling plants

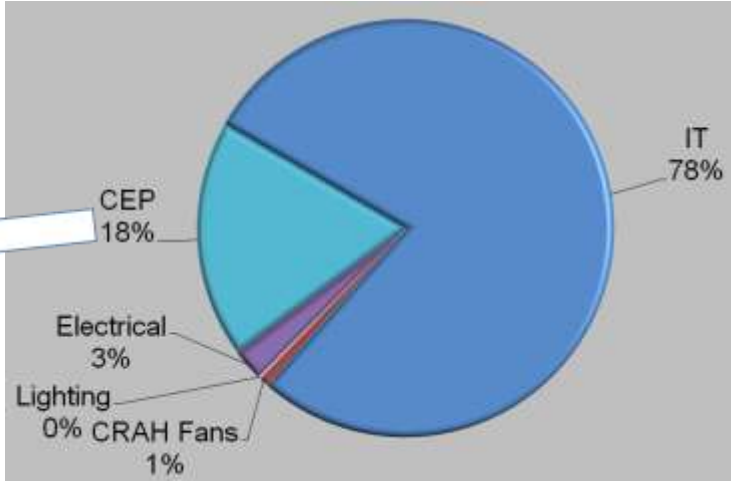
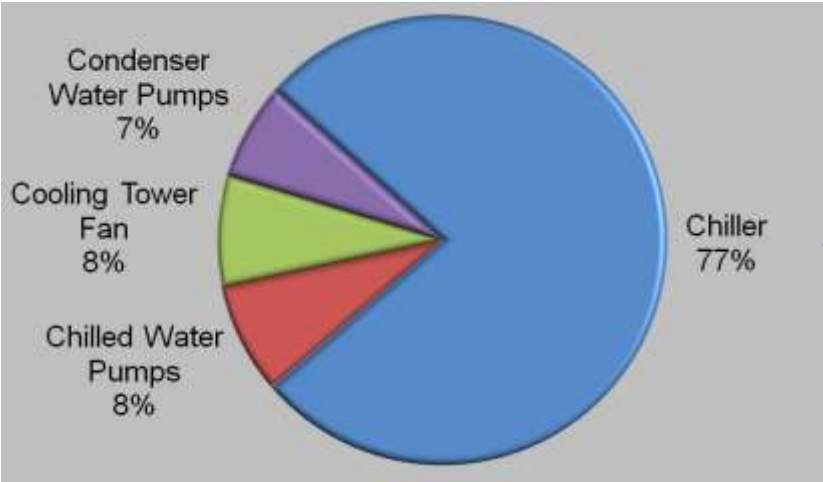
**Plant Eff. =  $\text{kW}_{\text{CONSUMED}}$  / tons of cooling**

**kW = Power consumed by the facility**

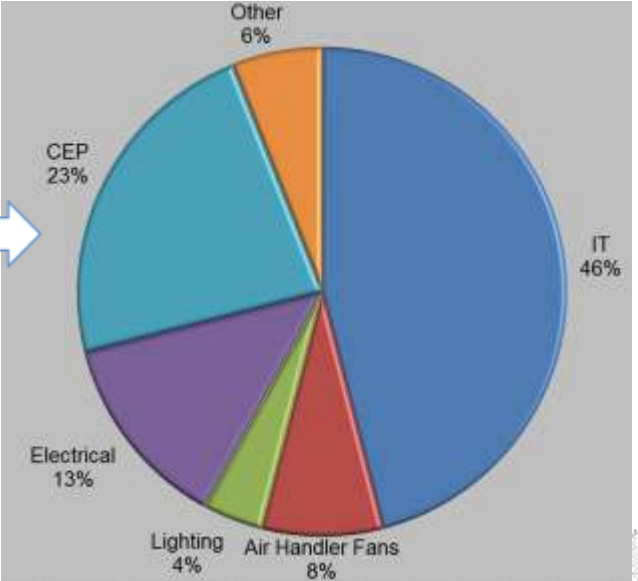
**Tons = Rate at which heat is removed from the system**

# Data Center Efficiency

- Measurements taken while a 6600 ton chiller plant had a HPC IT load of ~8.1MW (2300 tons or 35% load). Chiller Plant efficiency = 0.75kW/ton



- For a “typical” data center





# Data Center Efficiency

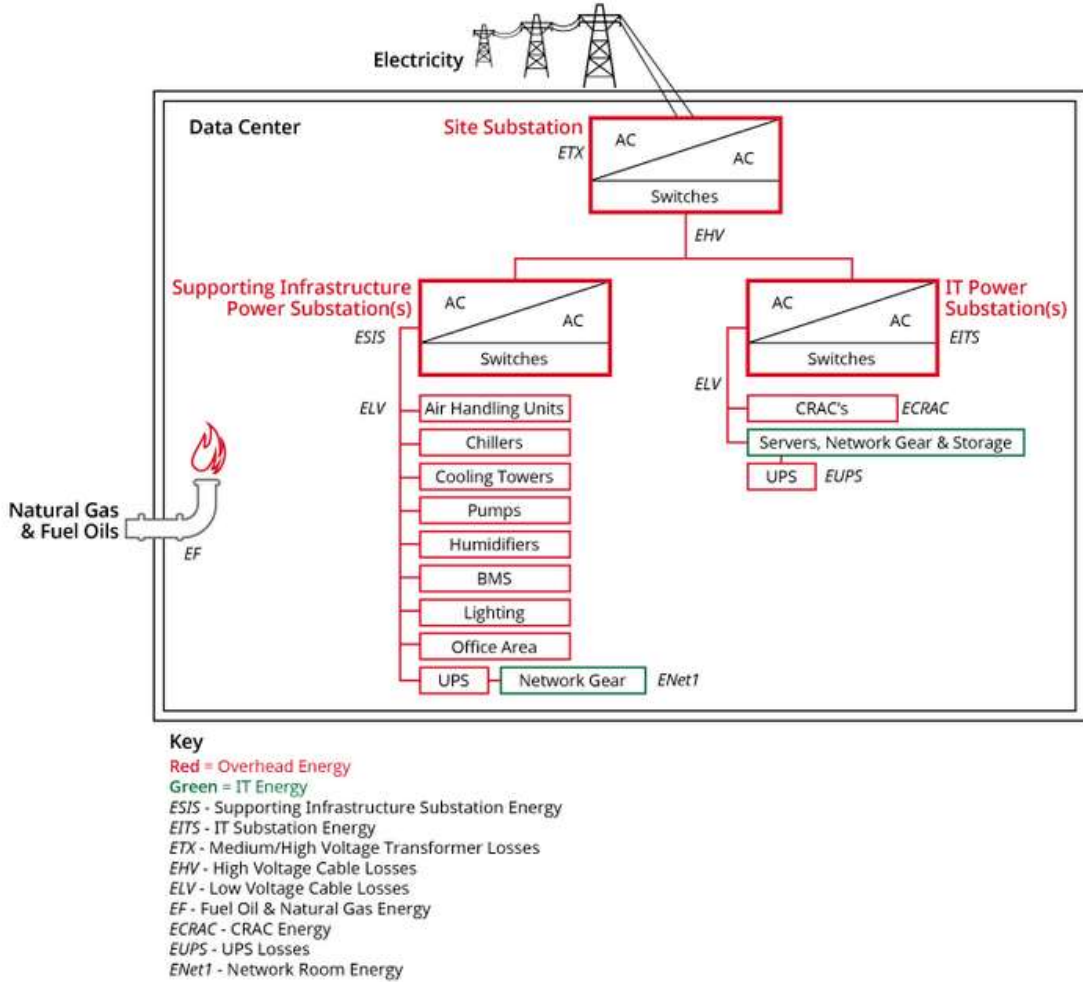


Figure 3: Google includes servers, storage, and networking equipment as IT equipment power. We consider everything else overhead power.

**Equation for PUE for our data centers**

$$PUE = \frac{ESIS + EITS + ETX + EHV + ELV + EF}{EITS - ECRAC - EUPS - ELV + ENet1}$$



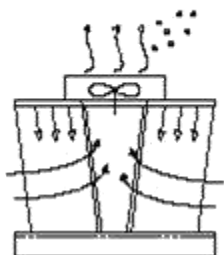
# Data Center Cooling

## Final Heat Rejection

- Dry Cooler
- Air Cooled
- Evaporatively Cooled
- Water Cooled w/ HX
- Water Cooled Direct

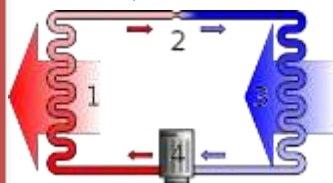
### Water to Outside Air (Cooling Tower)

Cooling tower



## Central Energy Plant

- Refrigerant DX
- Chiller
- Economizer
- Heat Exchanger
  - Can be integrated with chiller for partial use.



Refrigerant to Water (Chiller Condenser)

Water to Refrigerant (Chiller Evaporator)

## Distributor of Cooling

- CRAC
- CRAH
- Central AHU
- *Liquid Cooling*
- *CDU W/ RDHx*

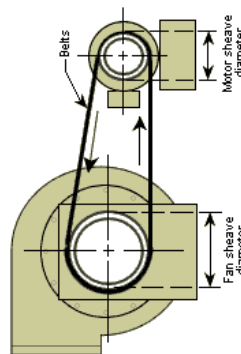
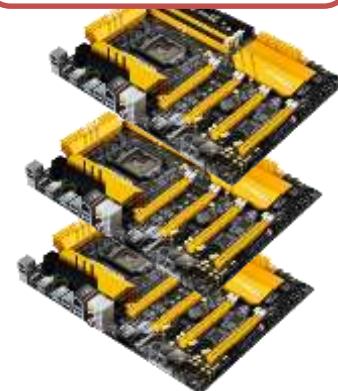
### Air to Water (CRAH)



## Distribution Method

- Raised Floor
- Over Head
- In Row
- In Rack
- On Board

### Circuitry to Air and/or Liquid (Rack)

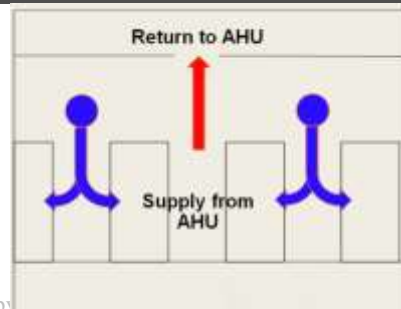
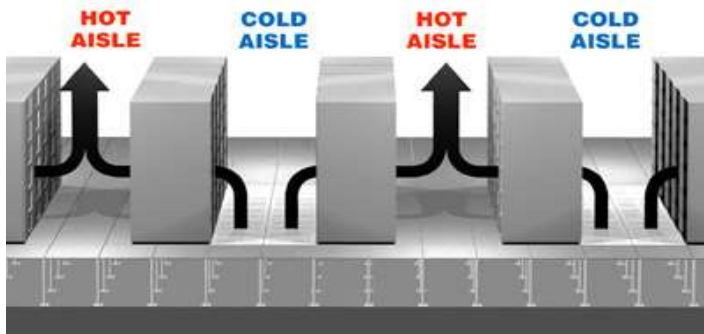


**NEED TO SPECIFY HOW THE HEAT GETS FROM THE CIRCUITRY TO THE ENVIRONMENT  
PROVIDE EQUIPMENT SPECIFICATIONS**

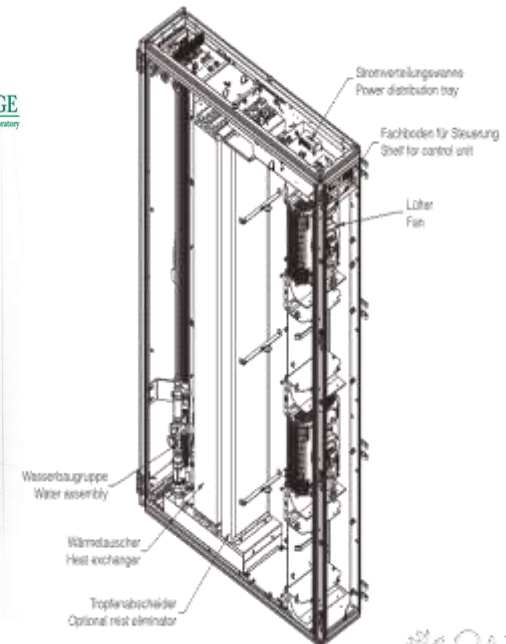
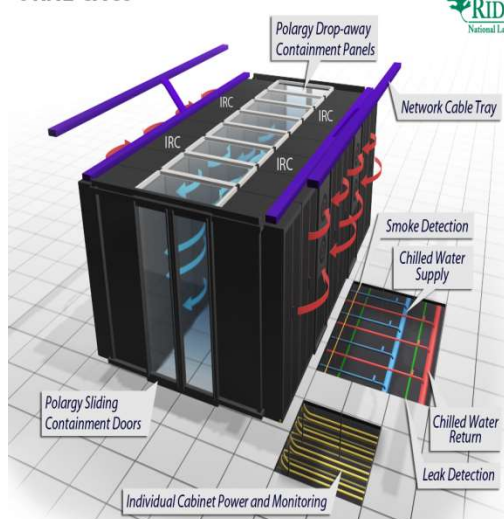
# Data Center Efficiency – Air Management

## General Air Side Cooling Design Using Facility Fans

- Make air flow management a priority from the beginning and make it visible, so it is more likely to be maintained. Keep the supply and return air paths separate!
- Use premium efficiency motors with variable frequency drives (VFDs) or electronically commutated (EC) direct drive fans
- Use filters with low pressure drop
- Minimize pressure drop in the air distribution
- Minimize air flow volume and length of air flow path to the IT equipment and back to the air handler



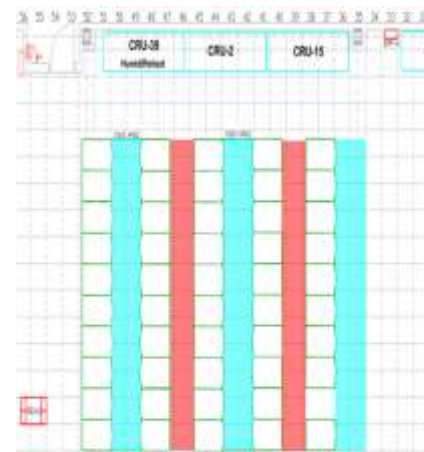
ORNL CACS - Cold Aisle Containment System





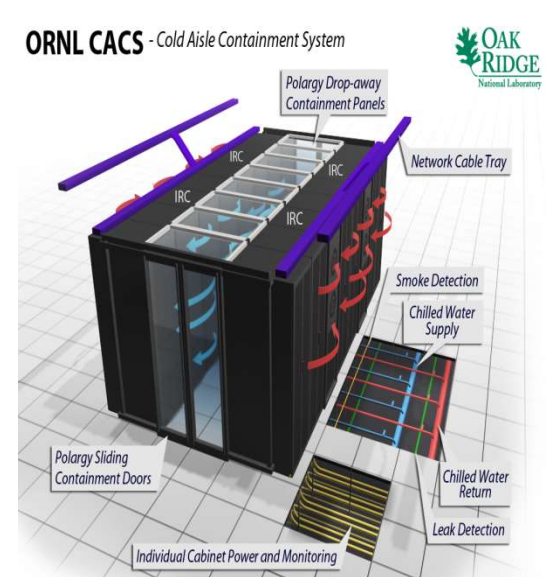
# Data Center Efficiency - Perimeter

- Automatic backflow damper with fail closed position (if redundancy allows)
- Include VFD
- Control air flow based on underfloor pressure or rack inlet temperatures
- Return air from the highest point possible above the CRAH/CRAC
- Run the fewest number of CRAHs/CRACs possible at minimum VFD speed needed
- Locate down flow air handlers at the ends of hot aisle if possible
- Avoid installing down flow air handlers too close to cold aisles
- Maintain clearances around the air handlers to allow proper maintenance



# Data Center Efficiency – In-Row Coolers

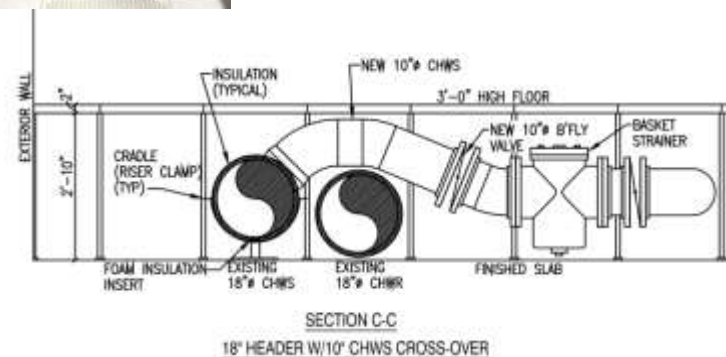
- Require EC Fans
- Control air flow based on CAC pressure or rack inlet temperatures
- Control supply air temperature on an individual unit basis
- Run the fewest number of IRCs possible at minimum EC fan speed needed
- Locate throughout the row for best air flow distribution
- Avoid installing IRCs too close to the ends of the aisles
- Calibrate sensors periodically



# Data Center Efficiency – Air Flow Management – Air Distribution

## CRU Return Temperatures Study - Before and After Installing Top Hats

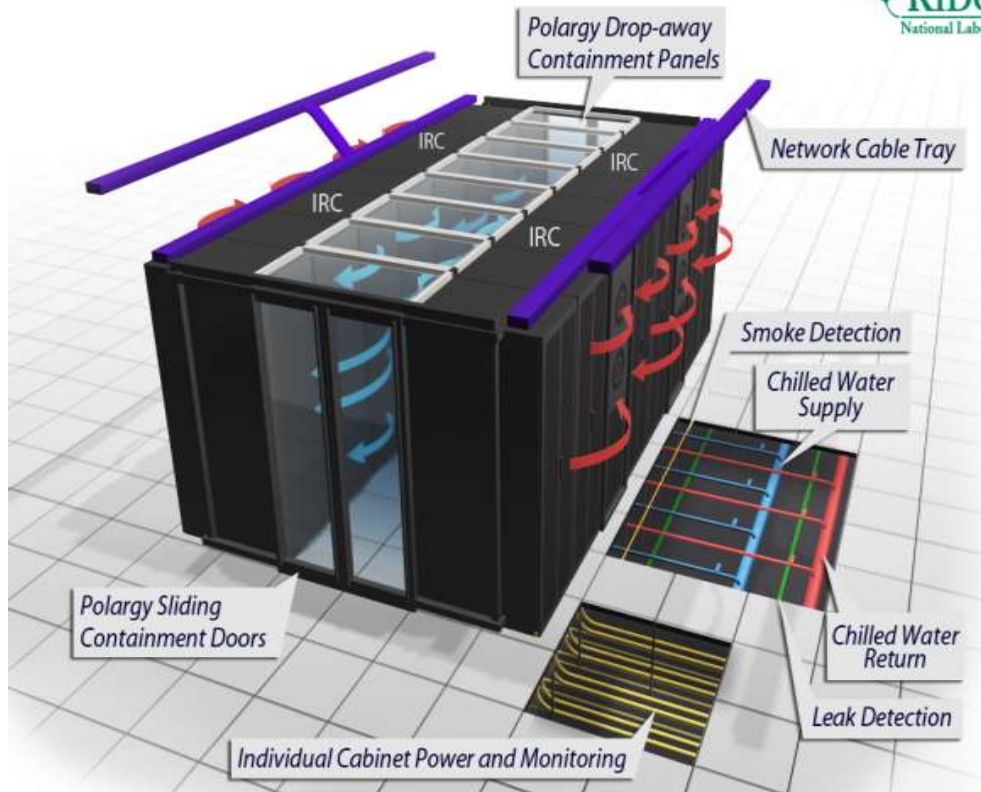
	Before	After Top Hats	Difference
CRU 3	64.4	68.3	3.9
CRU 2	65.7	70.1	4.4
CRU 1	73.8	76.2	2.3
CRU 38	65.4	70.7	5.3
CRU 21**	67.3	71.9	4.6
CRU 20	72.7	71.9	-0.8
CRU 15	66.6	75.2	8.5
Average	68.0	72.1	4.4



# Data Center Efficiency – Air Flow Management – Hot/Cold Aisle Containment



## ORNL CACS - Cold Aisle Containment System



PolarFlex™ 42U Blanking Panels



PolarBlock™ Air Separation Skirts and Barriers





# Data Center Efficiency – Air Flow Management – Floor Penetrations

PolarDam™ Air Dam Foam



DirectPerfs

Cool the Same Load as Vertical Plume Panels with Half the Airflow



Cool up to 10kW with 100 CFM @ 0.17 ACH

Cool up to 10kW with 100 CFM @ 0.17 ACH

GrateFire® & Standard Perf Panels  
Physical Aisle Level Containment Airflow Panels

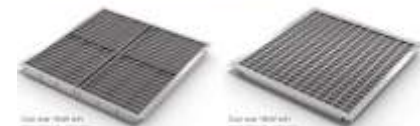


Cool up to 10kW with 200 CFM @ 0.17 ACH

Cool up to 10kW with 200 CFM @ 0.17 ACH

DirectFire®

Strong, Efficient, High Capacity Airflow Panels



Cool up to 10kW with 200 CFM @ 0.17 ACH

Cool up to 10kW with 200 CFM @ 0.17 ACH

# Data Center Efficiency – Air Flow Management – Active Tiles



*PowerAir*  
Fan Assisted Airflow Controls



*SmartAir MZ*  
Automatic Airflow Controls for Virtual Aisle Containment



Sidewall connections for temp probes, Ethernet, power, and auxiliary

# Data Center Efficiency – Air Flow Management Metrics

- Airflow efficiency - Air Handler Fan Power (W)/Total Air Flow (cfm)
  - 1.25W/cfm Standard
  - 0.75W/cfm Good
  - 0.5W/cfm Better
- Return Temperature Index (RTI)
  - RTI is a measure of the efficiency of air flow in the data center. The results of this calculation show how much improvement the air flow system can have. The desired result is 90%-110%. An RTI value of less than 100% indicates that the some of the supply air is by-passing the racks, and a value greater than 100% indicates that there is recirculation of air from the hot aisle.

$$RTI = \left( \frac{Return_{AT} - Supply_{AT}}{Outlet_{RT} - Inlet_{RT}} \right)$$

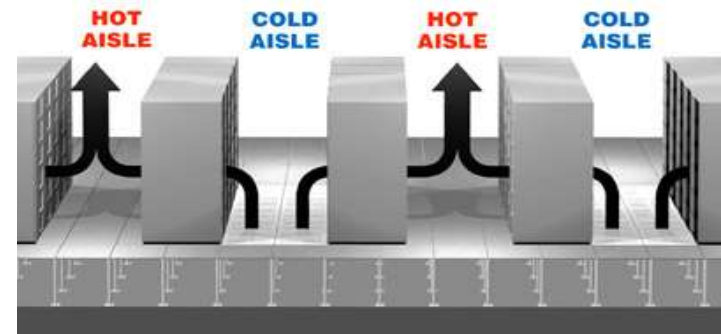
Where

Return<sub>AT</sub> . . . = CRAH Return Air Temperature

Supply<sub>AT</sub> . . . = CRAH Supply Air Temperature

Outlet<sub>RT</sub> . . . = Rack Outlet Mean Temperature

Inlet<sub>RT</sub> . . . . = Rack Inlet Mean Temperature



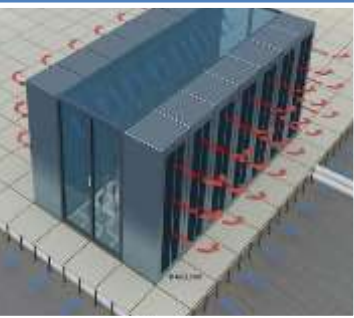


# Energy Efficiency Best Practices



## Water Cooled Computing

- Trend is towards elevated chilled water temps (dedicated systems?)
- Water side economizers
- Possible to eliminate or reduce chiller use in some climates
- Lake or seawater cooling



## In Row Cooling

- Reduces floor space requirements
- Allows for increased rack density
- 30-40% more efficient than perimeter cooling



## Air Flow Management

- Hot/cold aisle containment
- Blanking panels in racks
- Seal raised floor openings



# Energy Efficiency Best Practices



## Variable Frequency Drives (VFDs)

- Utilized on chillers, towers, pumps
- Significant partial load savings
- Allows for higher chilled water temps
- Sensitive to power quality events, may require UPS power



## Transformers near loads

- Reduces line losses
- Climate controlled electrical rooms improve reliability and maintainability
- Reduces copper costs for distribution to loads



## Metering

- Recommend metering power, chilled water, potable water usage on per system and data center total basis
- Allows for metrics (PUE) and measuring impact of efficiency upgrades
- Useful in determining available capacity for future systems

# Energy Efficiency Best Practices



## High Efficiency UPS

- Energy Efficient UPS Mode
- Allows for higher energy efficiency to load
- Long Battery life

# Data Center Efficiency

## Best Practice Features in the Data Center

- Dew Point Control with supervisor control preventing simultaneous dehumidification and humidification. Have dedicated system for controlling humidity if possible.
- Aisle containment – CAC, HAC for row or perimeter based cooling
- Floor penetration seals – grommets, brushes
- Pressurization air – conditioned and filtered
- Install vapor barrier around the data center
- Turn off reheat (part of dehumidification process)
- Control supply air temperature

# Data Center Efficiency

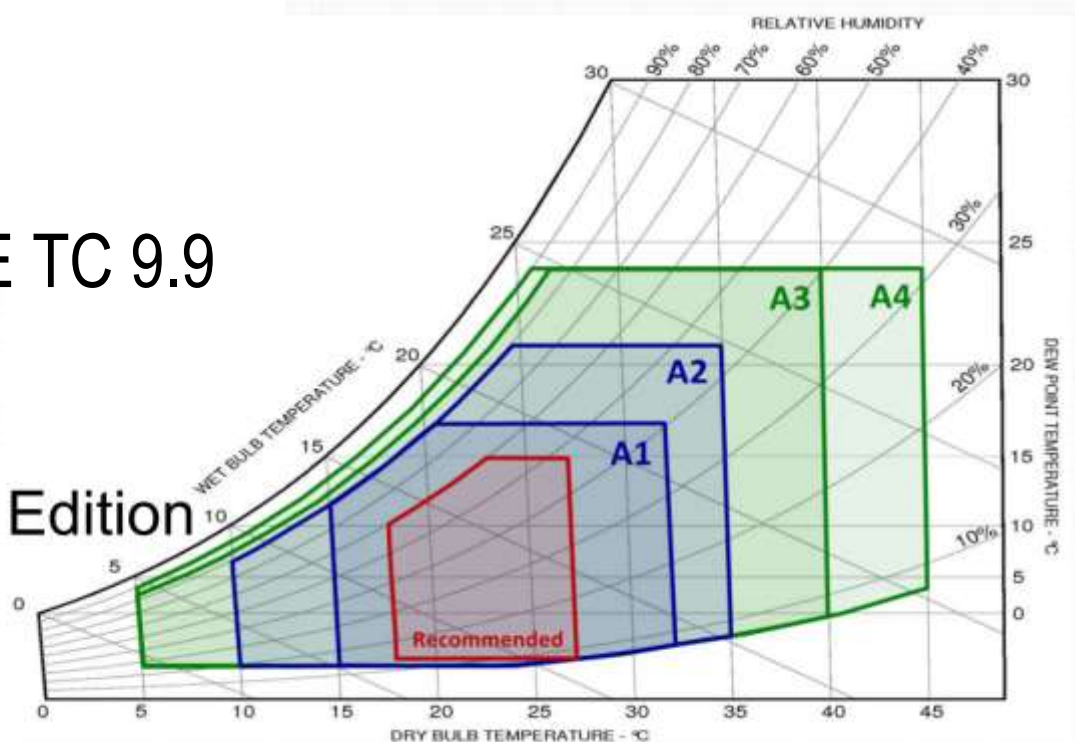
## Best Practice Features in the Data Center

- Maximize supply and return temperatures at air handlers
- Maximize allowable ranges of environmental conditions
- Calibrate Sensors
- Economize!

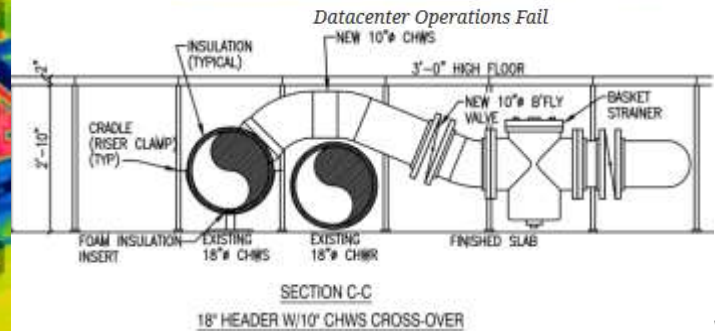
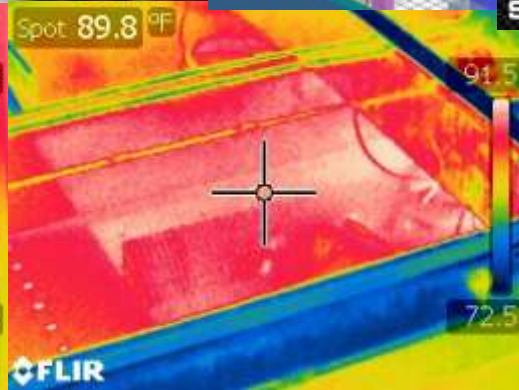
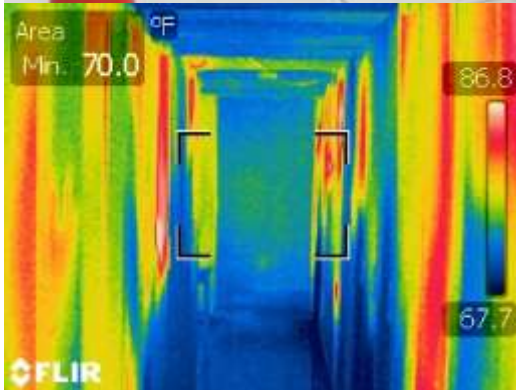
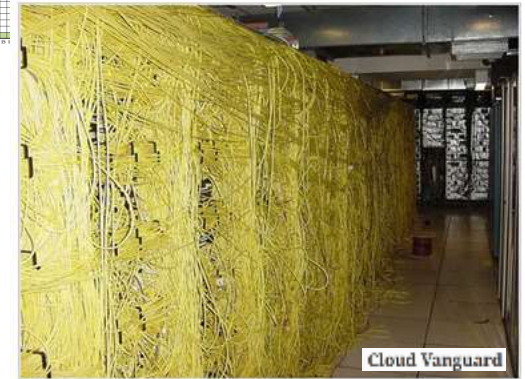
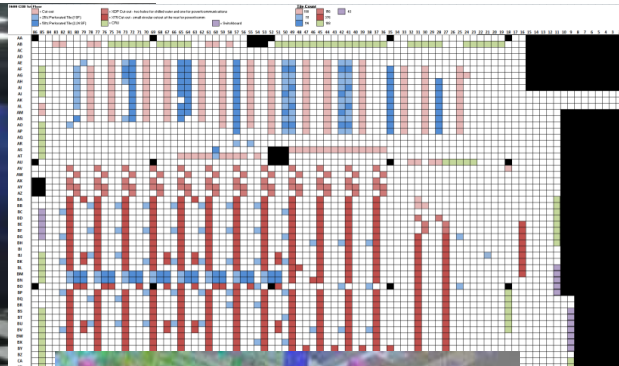
To the right – ASHRAE TC 9.9

Inlet Conditions

2015 4<sup>th</sup> Edition

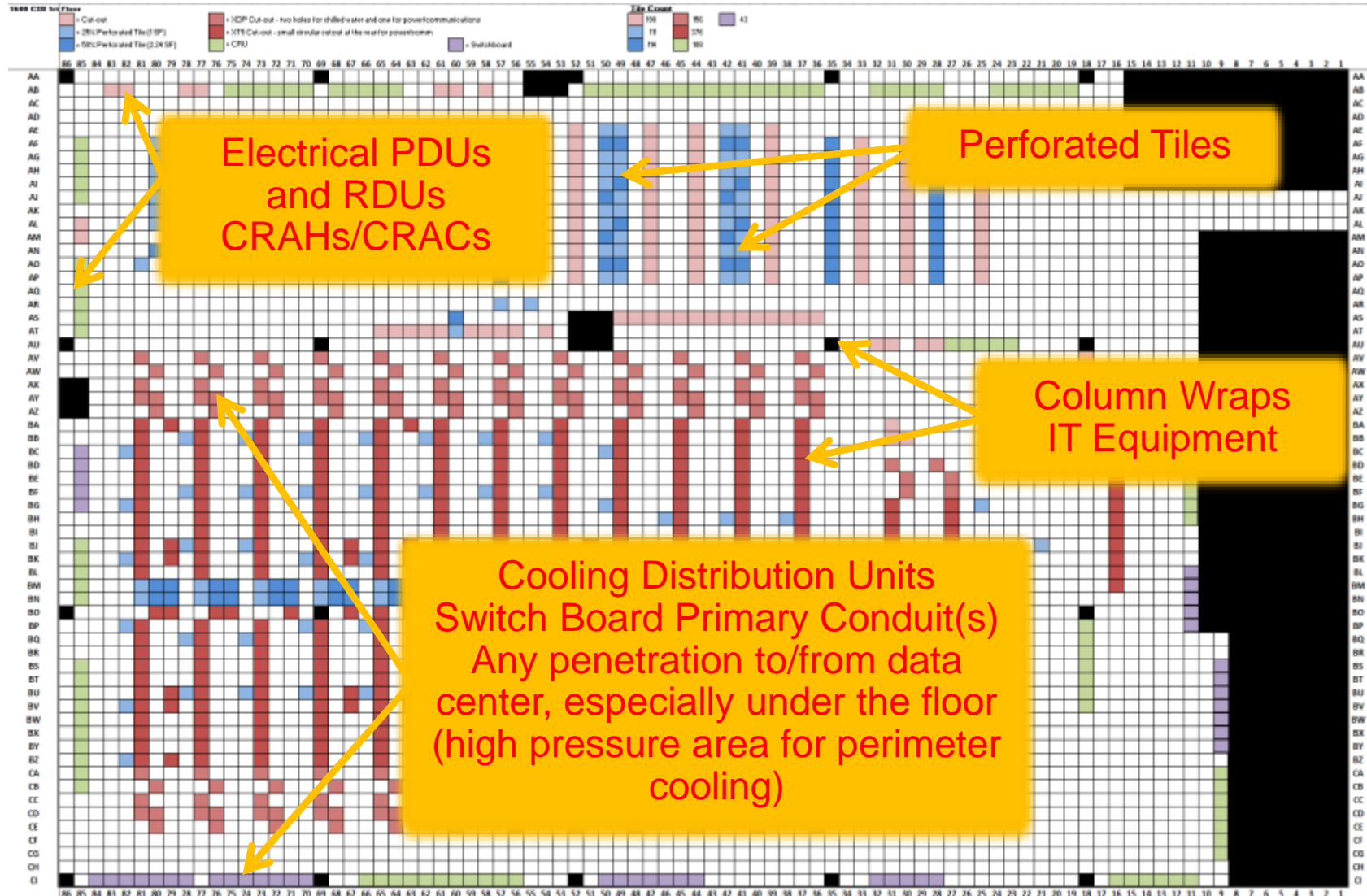


# Data Center Efficiency – Air Flow Management – Air Distribution





# Data Center Efficiency – Floor Openings



# Data Center Efficiency – Air-Side Econo

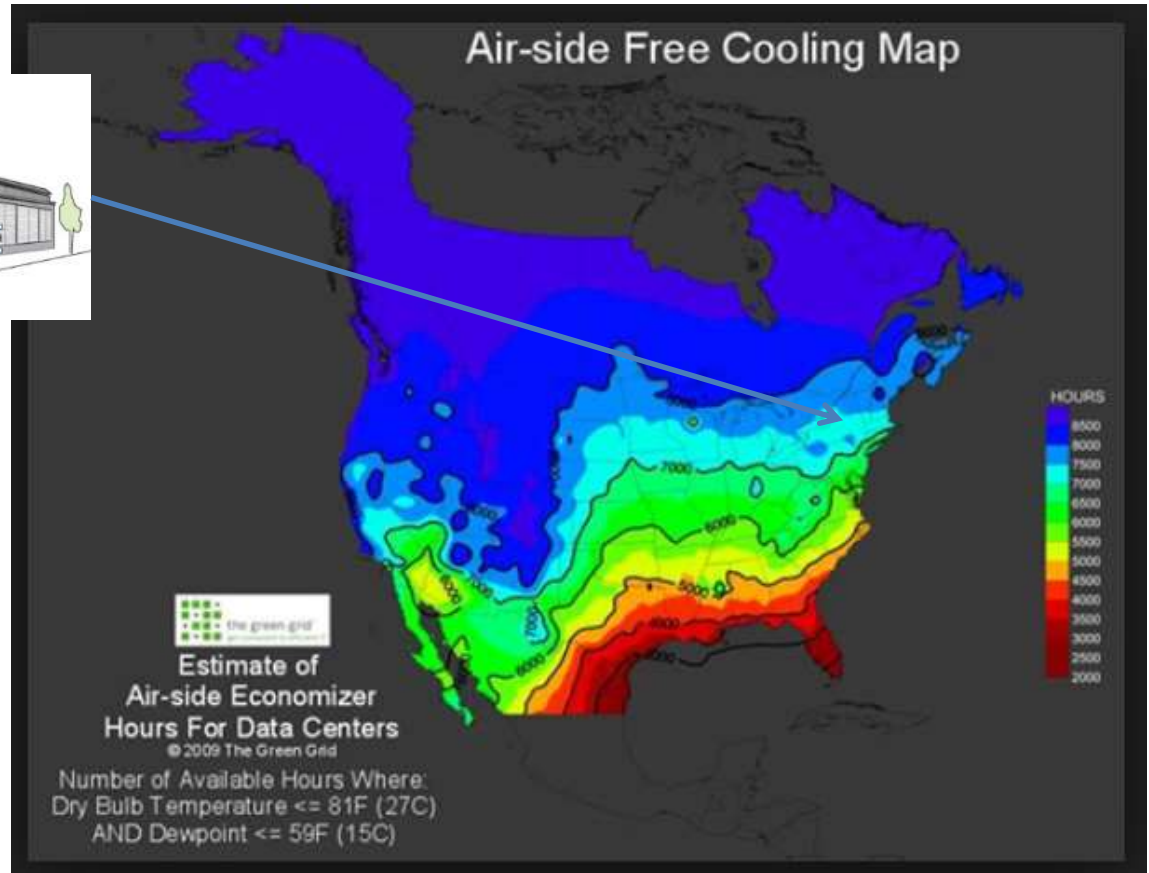
Good if you are away from the coast, have clean air and the real-estate for the filters, duct, and air handlers.

Usage depends on air supply temperatures and geographic location

Yahoo “Chicken Coops”



PUE =1.1



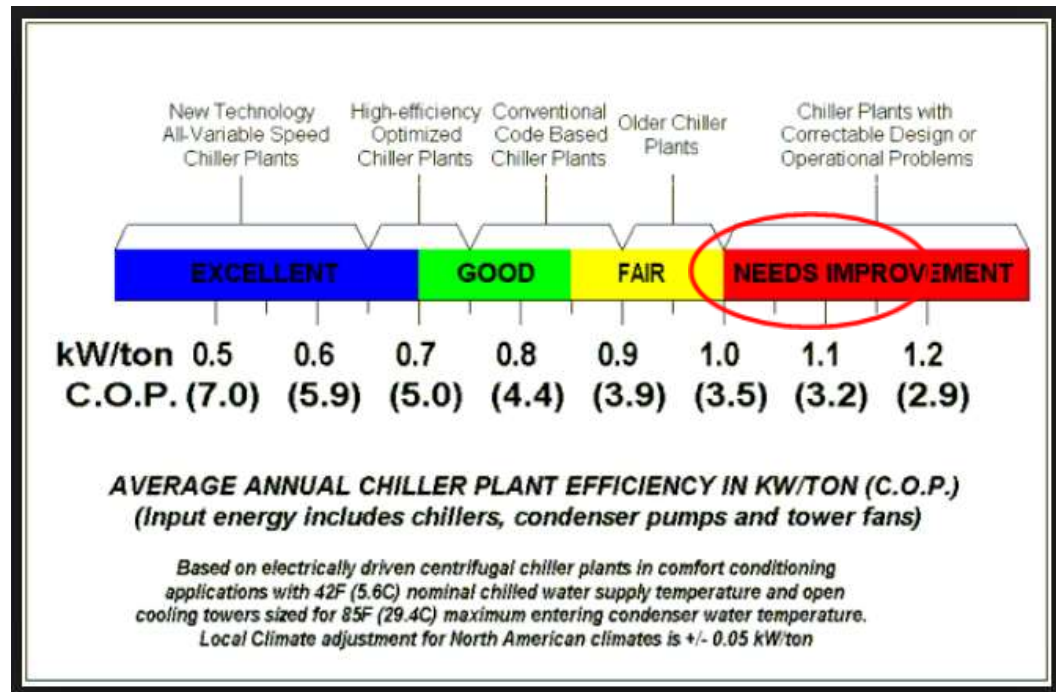
# Data Center Efficiency – Air Cooled Chiller Plants

Generally small data centers.

Digital Scroll Compressors and pumped refrigerant technologies with economizers are bringing kW/ton more toward water cooled centrifugal plant efficiencies.

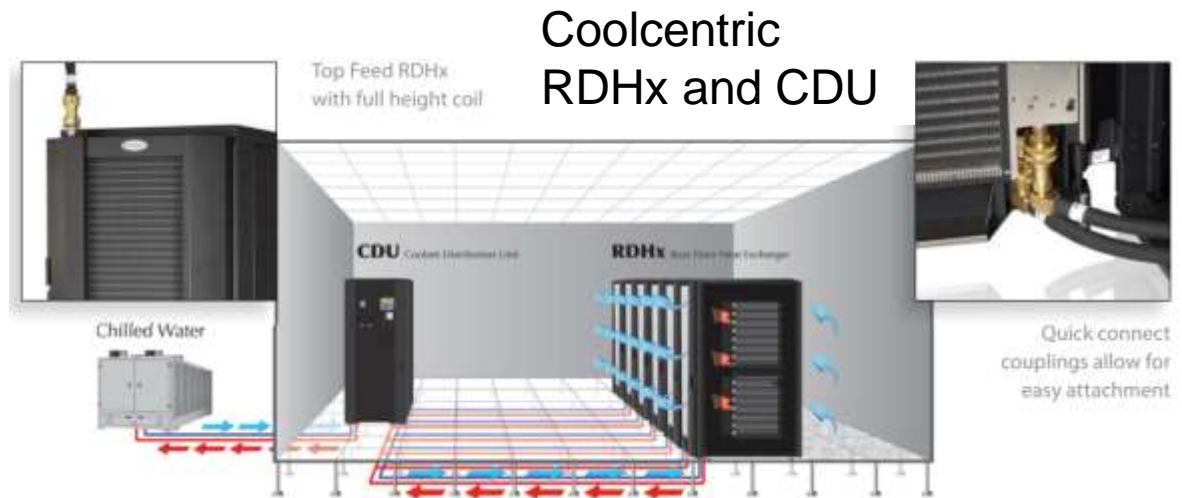
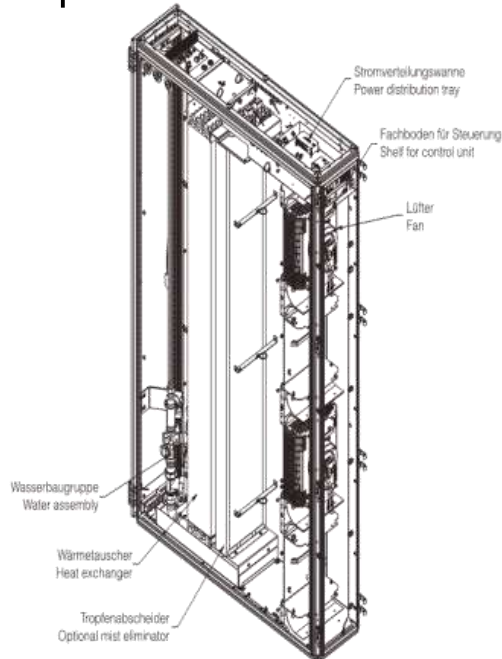
kW/ton – 0.95-1.2

Image - ASHRAE



# Data Center Efficiency – Rack Level

- Must have separate air filtration system for balance of the data center space.
- Must have separate humidity control system if rack coolers can't handle condensate (and cooling fluid temperatures must remain about dew point).
- Rack coolers are best if designed for sensible cooling only (no wet coils) with supply temperatures as low as an economizer can do while being above the dew point temperature in the space.
- Require EC fans if not rear door heat exchangers



# Data Center Efficiency

Liquid Cooling – Allows higher cooling temperatures

Remember why water is better than air?

Higher heat capacity per unit volume

Higher pumping efficiency

Higher rate of heat transfer

Most of the time you still have heat to remove on the air side

HP



ASE





# Data Center Efficiency

## Liquid Cooling – Immersion



Geek.com (above)

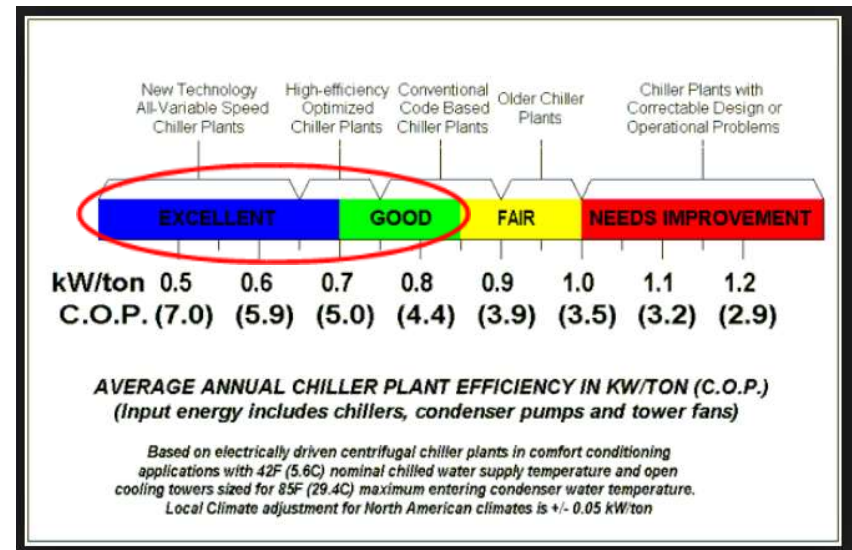
GRC (right)

3M - <https://www.youtube.com/watch?v=a6ErbZtpL88>

# Data Center Efficiency – Water Cooled Chiller Plants

## Best Practices in the CEP

- VFDs on chilled water, condenser water pumps, and cooling tower fans
- VFDs on centrifugal chillers
- Premium Efficiency Motors
- Optimized controls
  - Utilize turn down on cooling towers
  - Coolest condenser water temperature – run towers in parallel
  - Head pressure control on chillers
  - Base load constant speed chillers and trim with VFD chiller if chiller plant is mixed
- Water side economize
- Supply highest chilled water supply temperature possible
- Water cooled is more efficient than air cooled systems



# Data Center Cooling – Water-side Econo

## Final Heat Rejection

- Dry Cooler
- Air Cooled
- Evaporatively Cooled
- Water Cooled w/ HX
- Water Cooled Direct

## Central Energy Plant

- Refrigerant DX
- Chiller
- Economizer
- Heat Exchanger
  - Can be integrated with chiller for partial use.

## Distributor of Cooling

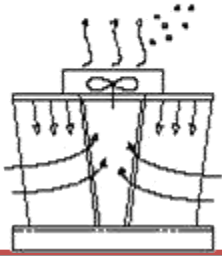
- CRAC
- CRAH
- Central AHU
- Liquid Cooling

## Distribution Method

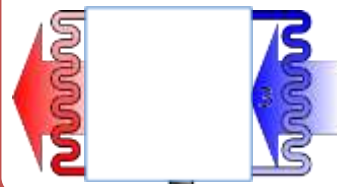
- Raised Floor
- Over Head
- In Row
- In Rack
- On Board

### Water to Outside Air (Cooling Tower)

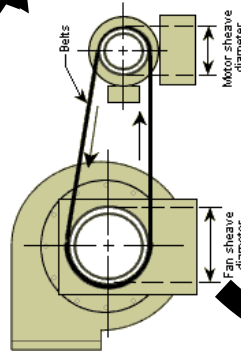
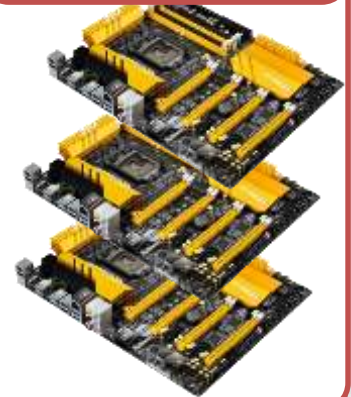
Cooling tower



### Air to Water (CRAH)

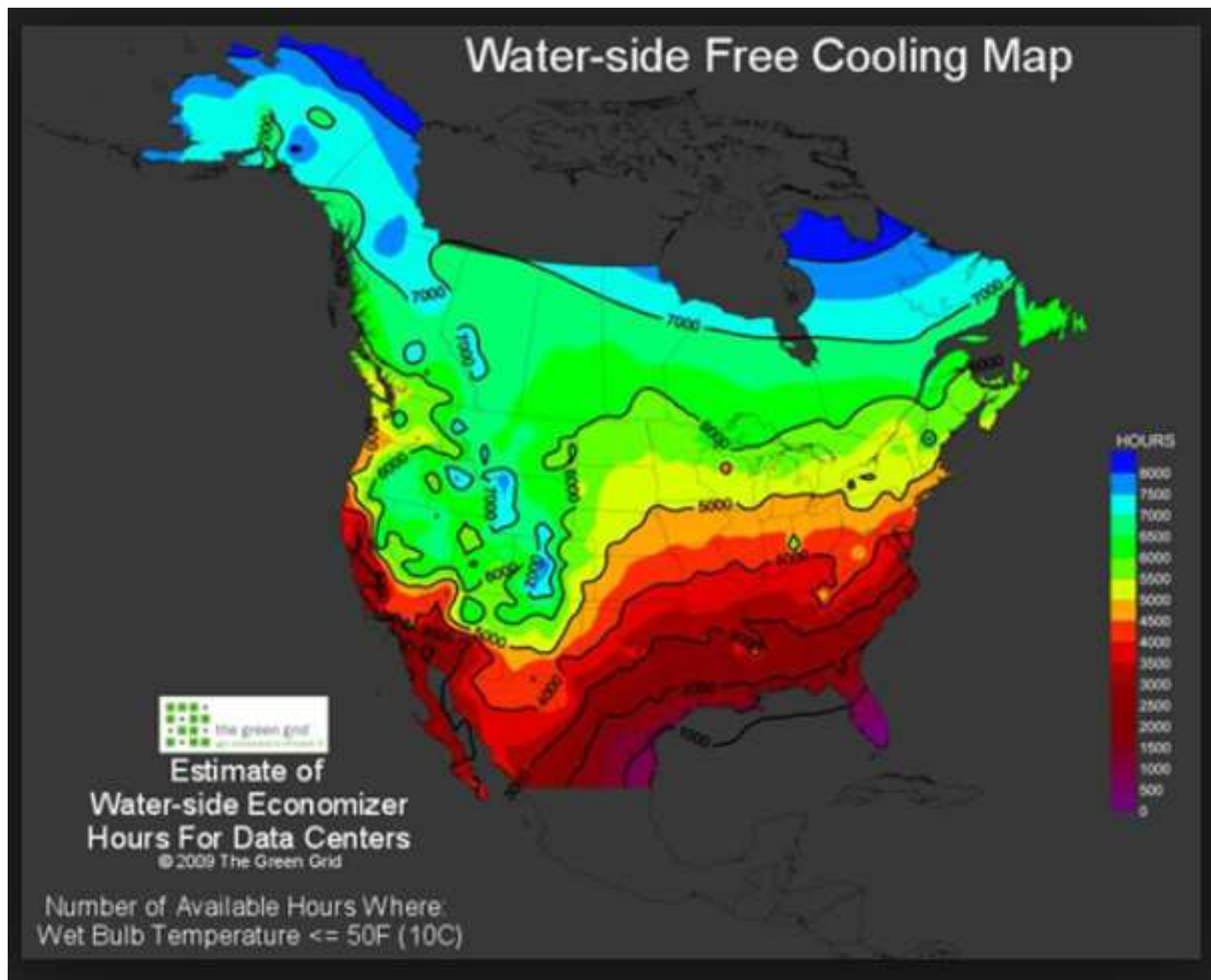


### Circuitry to Air and/or Liquid (Rack)



**NEED TO SPECIFY HOW THE HEAT GETS FROM THE CIRCUITRY TO THE ENVIRONMENT  
PROVIDE EQUIPMENT SPECIFICATIONS**

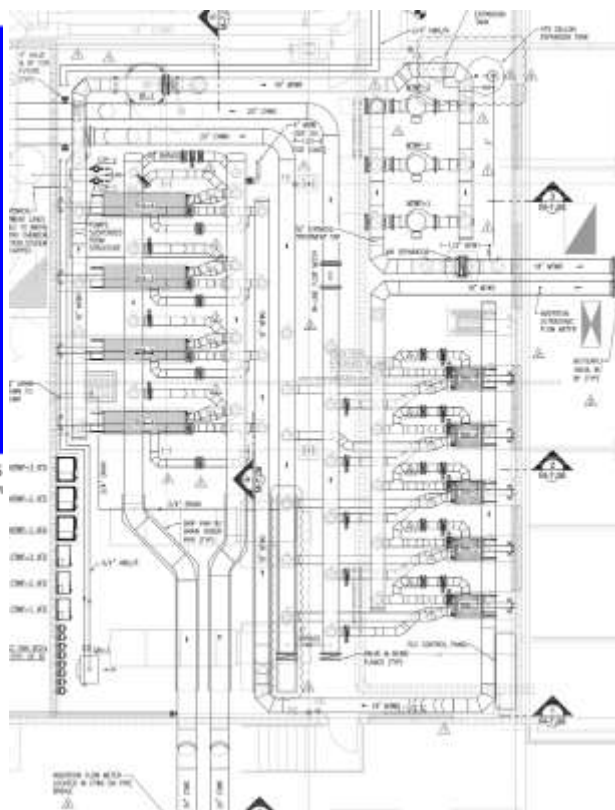
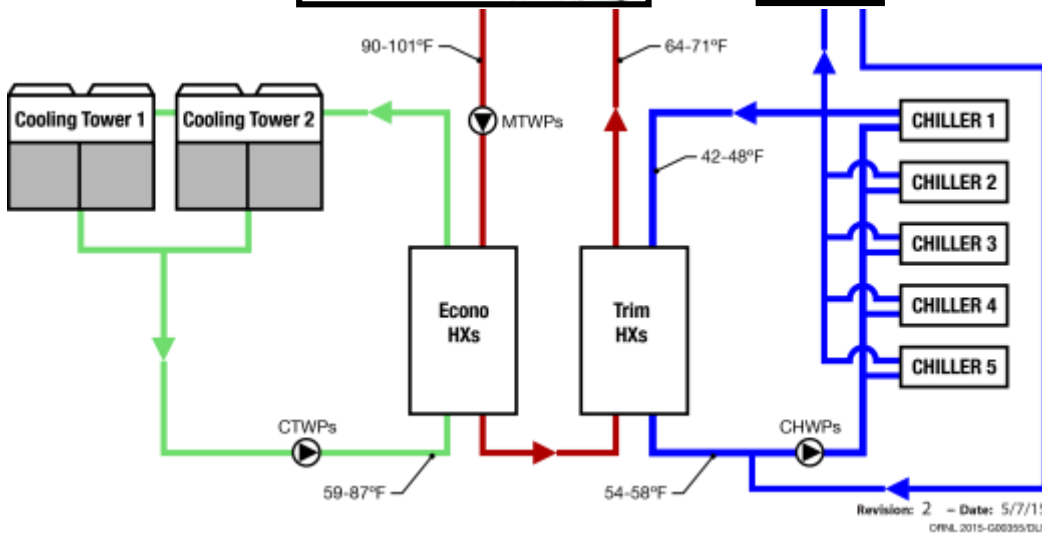
# Data Center Efficiency – Water-Side Econo





# Data Center Efficiency – Water-Side Econo

## Cooling Summit

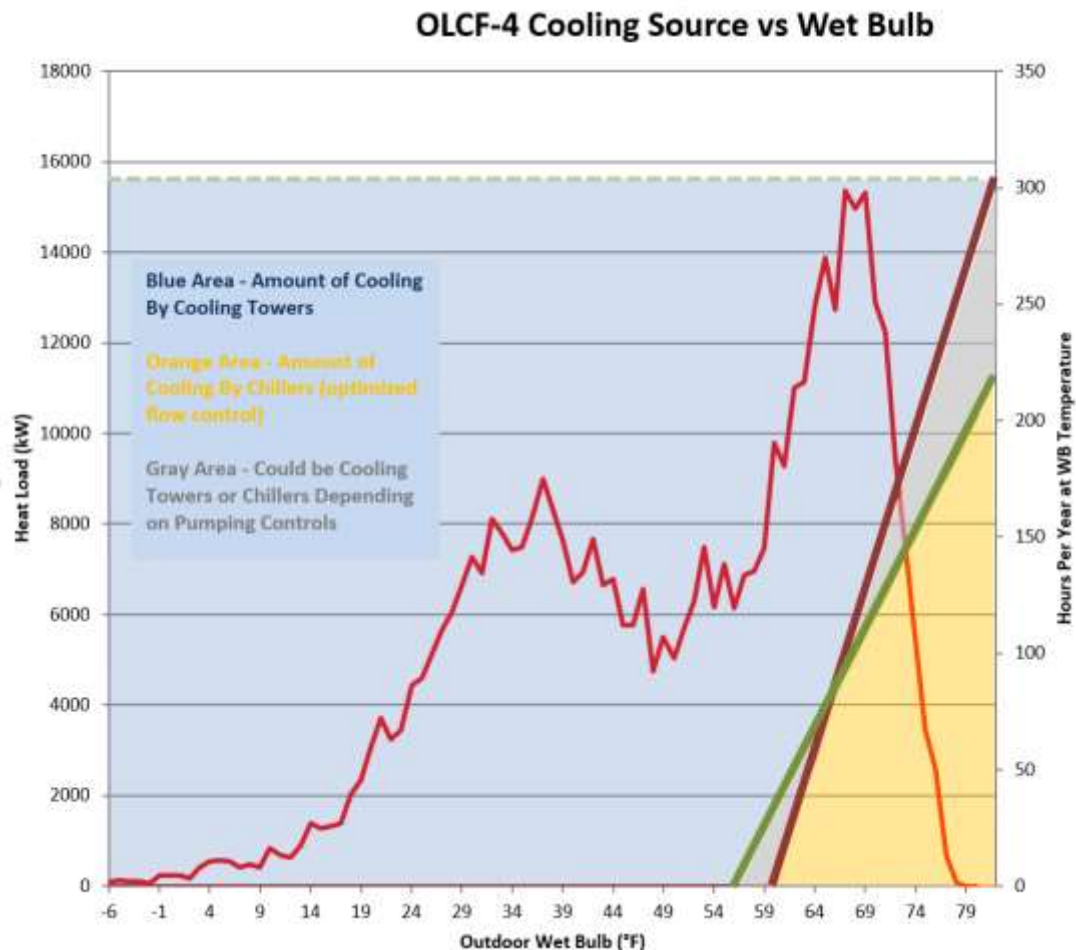




# Summit - Expected Cooling Source

- Variables

- System Size (changes the slope of CHW demand)
- Cabinet Load (changes the overall load)
- Cabinet Cooling Supply Temperature (shifts the demand line left/right)
- Approach Temperatures of HXs and Cooling Towers (shifts the demand line left/right)
- Outside Air Wet Bulb Temperature



# Data Center Efficiency - Resources

## DOE FEMP

- DC Pro 3 Profiling Tool for Data Centers Software
- Data Center Air Management Tool
- <https://datacenters.lbl.gov/technologies>

**CENTER OF EXPERTISE**  
FOR ENERGY EFFICIENCY IN DATA CENTERS

U.S. DEPARTMENT OF ENERGY FEMP

HOME ABOUT TECHNOLOGIES ACTIVITIES RESOURCES CONTACT US

**All Technologies**

- Air Cooling / Air Management
- Cooling Plant
- Environmental Conditions
- IT Equipment
- Lighting
- Liquid Cooling
- Monitoring and Controls
- Power

**Technologies**

**Air Cooling / Air Management**  
In most cases, air distribution in data centers involves moving of cooled air with air that has been heated by the IT equipment making it difficult to supply the cool air to where it is needed and resulting in inefficient heat transfer to the cooling system.

**Monitoring and Controls**  
Monitoring and controls are essential to effective energy management. Data center infrastructure management (DCIM) is a comprehensive approach that has received increasing attention in the last few years.

**IT Equipment**  
Computations per watt is improving, but computation demand is increasing even faster, so overall energy use is increasing. The lifetime electrical cost will soon exceed cost of IT equipment. However, IT equipment load can be controlled.

**Liquid Cooling**  
Liquid cooling is valuable component of reducing energy consumption because the heat capacity of liquids is orders of magnitude larger than that of air and once heat has been transferred to a liquid, it can be removed from the datacenter efficiently.

**Power**  
UPS, front-end AC-DC power supplies, and DC-DC converters are three important conversion processes for powering of servers and other IT loads. Improving the efficiency of these processes can significantly improve the overall energy efficiency of a data center.

**Environmental Conditions**  
Most data centers are overcooled and have humidity control issues, which is a valid concern as room temperature and humidity are two of the main HVAC energy drivers.

**Cooling Plant**  
Many opportunities exist to reduce energy consumption of cooling towers including raising the chilled water temperature.

**Lighting**  
Lighting controls, efficient lighting, and use of task lighting are all widely deployed in commercial buildings and can easily result in savings for the data center.

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# Data Center Efficiency

- Resources

- [http://www.apc.com/prod\\_docs/results.cfm?DocType=White+Paper&Query\\_Type=10](http://www.apc.com/prod_docs/results.cfm?DocType=White+Paper&Query_Type=10)
- Vendor sites have great information about general data center related topics
- Webinars!
- <https://datacenters.lbl.gov/>
- <http://tc99.ashraetcs.org/index.html>
- <http://www.thegreengrid.org/>
  - [http://www.thegreengrid.org/~media/WhitePapers/WP49-PUE%20A%20Comprehensive%20Examination%20of%20the%20Metric\\_v6.pdf?lang=en](http://www.thegreengrid.org/~media/WhitePapers/WP49-PUE%20A%20Comprehensive%20Examination%20of%20the%20Metric_v6.pdf?lang=en)
- <http://www.datacenterknowledge.com>
- [http://www.energystar.gov/index.cfm?c=prod\\_development.server\\_efficiency](http://www.energystar.gov/index.cfm?c=prod_development.server_efficiency)
- <https://uptimeinstitute.com/>
- <http://energy.gov/eere/femp/resources-data-center-energy-efficiency>
- LBNL Data Center Energy and Water Usage Report 2016

# HPC Data Center Cooling Design Considerations

## Questions & Discussion